

motion control

# **TPM<sup>+</sup> dynamic** Rotary Servo Actuator

More dynamic Shorter Smoother



The rotary servo actuator **TPM**<sup>+</sup> **dynamic** provides perfect solutions for packaging, automation and robotics applications.

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# Servo actuator TPM<sup>+</sup> dynamic: The compact motor-gearhead unit

The TPM+ dynamic is the logical successor to the successful TPM servo actuator

- $\cdot$  Superior dynamics thanks to the latest motor technology
- · Superior running thanks to the helical teeth
- Superior power density and reduced length thanks to the unification of the motor and the gearhead
- $\cdot$  Reduced sensitivity to dirt thanks to the functional design



A system functions best when all the individual parts are integrated perfectly. The harmonious combination of motors, precision gearheads, electronics, sensors and software integrated in bus-compatible, electromechanical rotary and linear servo systems manufactured by WITTENSTEIN motion control GmbH is more than impressive. Integration plays an innovative role here and is a decisive factor in increasing power density and dynamics.

# Perfect solutions for packaging • automation • robotics

## More dynamic ...

Extremely good control properties are achieved in combination with high torsional rigidity and coupling-free integration between the motor and transmission. As a result, applications with a ratio of more than 50 between the external moment of inertia and the intrinsic moment of inertia can be implemented. The high coupling coefficient combined with the excellent overall level of efficiency allows natural convection cooling in situations where water cooling would usually be required.



## Shorter ...

In the TPM<sup>+</sup> dynamic, the planetary gears and AC servo motors merge to produce a single unit: the sun gear and the rotor shaft are connected without requiring a coupling. The engineers from the WITTENSTEIN group have managed to develop a sophisticated design that reduces the installation space by 20 percent. The results are impressive: Compared to conventional motor gearhead combinations, the TPM<sup>+</sup> dynamic is more than 50 percent shorter because not a single millimetre of installation space has been wasted.

## Smoother ...

In addition to the basic features with resolver, the latest generation of feedback systems by Heidenhain and Sick Stegmann have made an important contribution to reducing the overall length. The maintenance-free permanent-magnet brakes are connected close to the stator and the helical-toothed precision planetary gears ensure extremely quiet, low-vibration operation.



# **Everything under control. Highly dynamic and lightning fast!**

Let the games begin!

TPM<sup>+</sup> dynamic: The servo actuator with the industry's best response time. You get everything with the TPM<sup>+</sup> dynamic: outstanding performance, unmatched power density, smooth and quiet operation. Best of all – it comes in a compact and sleek design. The best in the industry run on the TPM<sup>+</sup> dynamic. Be ready for whatever life throws at you. Game, set, match!





Robotics Source: Sigpack Systems AG



#### More features at a glance:

Possible to reduce gearhead backlash to less than 1 arcmin

Direct attachment of drive components (pinion, belt pulley, indexing table) to standard output flange

An additional bearing is not required due to the stability of the output bearing

Ready-assembled cables and operating instructions available for more than 20 servo controllers

Easy operation in minutes

UL model as standard

Electrical connections with convenient bayonet connectors

# **TPM<sup>+</sup> dynamic**

# **Applications**

The TPM<sup>+</sup> dynamic is ideal for robotics applications (as an axle actuator for paint-spraying robots, rotary actuator for the manufacture of optical media and semiconductors), automation, packaging machines, e.g. actuator for packing sanitary products or for dosing pumps in tool or wood processing machines (tool changers).

Ratio	i	1	6	2	:1	3	1	6	1	64		91	
DC bus voltage		320	560	320	560	320	560	320	560	320	560	320	560
Max. acceleration torque (max. 1000 cycles per hour)	<i>Т<sub>2В</sub></i> Nm	2	29		32 40		32		32		32		
Stop torque	<i>T</i> <sub>20</sub> Nm	;	8		1	1	7	1	5	15		15	
Brake holding torque at output, 100°C	T <sub>2BR</sub> Nm	1	18		3	3	4	6	57	70		100	
Max. speed	n <sub>2max</sub> rpm	3	75	28	36	19	94	g	18	94		66	
Limit speed for T <sub>2B</sub>	n <sub>2B</sub> rpm	3	13	20	62	18	89	g	18	94		66	
Peak current	I <sub>max</sub> A <sub>eff</sub>	5.5	3.2	4.6	2.6	3.9	2.2	2.4	1.4	2.3	1.3	1.6	0.9
Stop current	I <sub>o</sub> A <sub>ef</sub>	1.8	1.0	1.8	1.0	1.8	1.0	1.2	0.7	1.3	0.8	0.9	0.5
Moment of inertia (at motor shaft without brake with resolver)	J <sub>2</sub> kgm <sup>2</sup> *10 <sup>-4</sup>	0.	0.21 0.20			0.:	20	0.	12	0.11		0.11	
Torsional backlash	j <sub>t</sub> arcmin		Standard ≤ 4 / Reduced ≤ 2										
Torsional rigidity	C, Nm/arcmin	1	0	1	0	1	0	1	0	1	0	1	0
Tilting rigidity	$C_{\kappa}$ Nm/arcmin												
Max. axial force	F <sub>Amax</sub> N						16	630					
Max. tilting moment (distance between the pivot point and the output flange: 106.8 mm)	M <sub>Kmax</sub> Nm						1	10					
Weight (with resolver without brake)	m kg			2	.6					2	.4		
Operating noise (measured at 3000 rpm motor speed)	L <sub>PA</sub> dB(A)						≤	58					
Max. permitted housing temperature	°C						+	90					
Ambient temperature	°C						0 to	+40					
Protection class							IP	65					
Mounting position							A	ny					
Lubrication						Synth	netic oil, lu	ubricated t	for life				
Insulation class								F					
Paint					Me	tallic blue	250 and	natural ca	ist alumini	ium			

Tolerance of T, I and n: Maximum +/- 10%.



Electrical connection: mounting boxes manufactured by Intercontec, type SpeedTEC, series A and B, size 1

#### Without brake

Ratio	Motor feedback	Length L0	Length L1		
	Resolver	128	22		
i = 16/21/31	Hiperface	153	47		
	EnDat	157	51		
i = 61/64/91	Resolver	113	22		
	Hiperface	138	47		
	EnDat	142	51		

## With brake

Ratio	Motor feedback	Length L0	Length L1		
	Resolver	165	22		
i = 16/21/31	Hiperface	190	47		
	EnDat	194	51		
	Resolver	150	22		
i = 61/64/91	Hiperface	175	47		
	EnDat	179	51		

Ratio	i	1	6	2	1	31		61		64		91	
DC bus voltage		320	560	320	560	320	560	320	560	320	560	320	560
Max. acceleration torque (max. 1000 cycles per hour)	T <sub>2B</sub> Nm	5	57		75 100		80		80		80		
Stop torque	<i>T</i> <sub>20</sub> Nm	1	13		8	2	7	3	1	29		35	
Brake holding torque at output, 100°C	T <sub>2BR</sub> Nm	1	18		3	3	4	6	7	70		100	
Max. speed	n <sub>2max</sub> rpm	3	75	28	36	19	94	g	18	94		66	
Limit speed for T <sub>2B</sub>	n <sub>2B</sub> rpm	2	56	19	95	1:	39	93		90		66	
Peak current	I <sub>max</sub> A <sub>eff</sub>	9.0	5.2	9.0	5.2	8.1	4.7	3.8	2.2	3.6	2.1	2.4	1.4
Stop current	I <sub>o</sub> A <sub>eff</sub>	2.1	1.2	2.1	1.2	2.1	1.2	1.5	0.9	1.5	0.9	1.3	0.7
Moment of inertia (at motor shaft without brake with resolver)	J <sub>2</sub> kgm <sup>2</sup> *10 <sup>-4</sup>	0.39 0.39			39	0.:	39	0.22		0.22		0.22	
Torsional backlash	j <sub>t</sub> arcmin		Standard ≤ 3 / Reduced ≤ 1										
Torsional rigidity	C, Nm/arcmin	3	3	3	3	3	3	3	3	3	3	21	
Tilting rigidity	C <sub>K</sub> Nm/arcmin		225										
Max. axial force	F <sub>Amax</sub> N						21	50					
Max. tilting moment (distance between the pivot point and the output flange: 82.7 mm)	M <sub>Kmax</sub> Nm						2	70					
Weight (with resolver without brake)	m kg			4	.9					4	.4		
Operating noise (measured at 3000 rpm motor speed)	L <sub>PA</sub> dB(A)						≤	62					
Max. permitted housing temperature	°C						+!	90					
Ambient temperature	°C						0 to	+40					
Protection class							IP	65					
Mounting position							A	ny					
Lubrication						Synth	ietic oil, lu	Ibricated	for life				
Insulation class							l	F					
Paint					Me	tallic blue	250 and	natural ca	ist alumini	ium			

Tolerance of T, I and n: Maximum +/- 10%.



Electrical connection: mounting boxes manufactured by Intercontec, type SpeedTEC, series A and B, size 1

#### Without brake

Ratio	Motor feedback	Length L0	Length L1		
	Resolver	157	24		
i = 16/21/31	Hiperface	178	45		
	EnDat	182	49		
	Resolver	142	24		
i = 61/64/91	Hiperface	163	45		
	EnDat	167	49		

#### With brake

Ratio	Motor feedback	Length L0	Length L1		
	Resolver	180	24		
i = 16/21/31	Hiperface	201	45		
	EnDat	205	49		
	Resolver	165	24		
i = 61/64/91	Hiperface	186	45		
	EnDat	190	49		

Ratio	i		1	6	2	1	3	1	61		64		91	
DC bus voltage	U <sub>D</sub>	V DC	320	560	320	560	320	560	320	560	320	560	320	560
Max. acceleration torque (max. 1000 cycles per hour)	Т <sub>2В</sub>	Nm	18	183		240 300		250		250		250		
Stop torque	T <sub>20</sub>	Nm	7	4	9	7	14	46	8	7	83		100	
Brake holding torque at output, 100°C	T <sub>2BR</sub>	Nm	3	35		6	6	8	1:	34	141		200	
Max. speed	n <sub>2max</sub>	rpm	37	75	28	36	19	94	9	8	94		66	
Limit speed for T <sub>2B</sub>	n <sub>2B</sub>	rpm	24	14	18	36	1:	36	6	0	58		47	
Peak current	I <sub>max</sub>	$A_{_{\text{eff}}}$	29.5	17.0	29.5	17.0	24.8	14.4	10.2	5.9	9.7	5.6	6.5	3.8
Stop current	I <sub>o</sub>	$A_{_{\text{eff}}}$	9.7	5.6	9.7	5.6	9.7	5.6	3.2	1.9	3.2	1.9	2.6	1.5
Moment of inertia (at motor shaft without brake with resolver)	J <sub>2</sub> kgm	1 <sup>2</sup> *10 <sup>-4</sup>	2.61 2.61			2.	61	0.92		0.91		0.91		
Torsional backlash	j <sub>t</sub> a	rcmin		Standard ≤ 3 / Reduced ≤ 1										
Torsional rigidity	C <sub>t</sub> Nm/a	rcmin	75			0	54 -		-			5	5	
Tilting rigidity	С <sub>к</sub> Nm/a	rcmin		550										
Max. axial force	F <sub>Amax</sub>	N						41	50					
Max. tilting moment (distance between the pivot point and the output flange: 94.5 mm)	M <sub>Kmax</sub>	Nm						4	40					
Weight (with resolver without brake)	m	kg			9	.0					7.	.6		
Operating noise (measured at 3000 rpm motor speed)	L <sub>PA</sub>	dB(A)						≤	64					
Max. permitted housing temperature		°C						+!	90					
Ambient temperature		°C						0 to	+40					
Protection class								IP	65					
Mounting position								A	ny					
Lubrication							Synth	netic oil, lu	bricated f	or life				
Insulation class								l	=					
Paint						Me	tallic blue	250 and	natural ca	st alumini	um			

Tolerance of T, I and n: Maximum +/- 10%.



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Electrical connection: mounting boxes manufactured by Intercontec, type SpeedTEC, series A and B, size 1

#### Without brake

Ratio	Motor feedback	Length L0	Length L1		
	Resolver	183	24		
i = 16/21/31	Hiperface	204	45		
	EnDat	208	49		
i = 61/64/91	Resolver	153	24		
	Hiperface	174	45		
	EnDat	178	49		

#### With brake

Ratio	Motor feedback	Length L0	Length L1		
	Resolver	202	24		
i = 16/21/31	Hiperface	223	45		
	EnDat	227	49		
	Resolver	172	24		
i = 61/64/91	Hiperface	193	45		
	EnDat	197	49		

Ratio	i		16 21			3	31 61		64		91			
DC bus voltage	UD	V DC	320	560	320	560	320	560	320	560	320	560	320	560
Max. acceleration torque (max. 1000 cycles per hour)	T <sub>2B</sub>	Nm	43	435		500 650		447		469		500		
Stop torque	T <sub>20</sub>	Nm	18	85	22	20	3	67	1	74	166		220	
Brake holding torque at output, 100°C	T <sub>2BR</sub>	Nm	17	176		31	3	41	6	71	704		1001	
Max. speed	n <sub>2max</sub>	rpm	3-	13	23	38	1	61	8	2	78		55	
Limit speed for T <sub>2B</sub>	n <sub>2B</sub>	rpm	22	25	18	35	1:	32	5	9	56		46	
Peak current	I <sub>max</sub>	$A_{eff}$	70	40	60.3	34.5	52.1	29.8	20.8	12	20.8	12	15	8.7
Stop current	I <sub>o</sub>	A <sub>eff</sub>	23.4	13.4	21.3	12.2	23.4	13.4	6.4	3.7	6.4	3.7	5.6	3.2
Moment of inertia (at motor shaft without brake with resolver)	J <sub>2</sub> kę	gm²*10-4	9.61 9.61			61	9.	47	2.	41	2.39 2.39		39	
Torsional backlash	j <sub>t</sub>	arcmin		Standard ≤ 3 / Reduced ≤ 1										
Torsional rigidity	C <sub>t</sub> Nm	/arcmin	17	70		-		-	1:	23			10	00
Tilting rigidity	C <sub>K</sub> Nrr	n/arcmin		560					60					
Max. axial force	F <sub>Amax</sub>	Ν						61	30					
Max. tilting moment (distance between the pivot point and the output flange: 81.2 mm)	M <sub>Kmax</sub>	Nm						13	35					
Weight (with resolver without brake)	m	kg			21	.3					15	.1		
Operating noise (measured at 3000 rpm motor speed)	L <sub>PA</sub>	dB(A)						≤	70					
Max. permitted housing temperature		°C						+!	90					
Ambient temperature		°C						0 to	+40					
Protection class								IP	65					
Mounting position								A	ny					
Lubrication							Synth	netic oil, lu	Ibricated	for life				
Insulation class									F					
Paint						Me	tallic blue	250 and	natural ca	ist alumin	ium			

Tolerance of T, I and n: Maximum +/- 10%.



Electrical connection: mounting boxes manufactured by Intercontec, type SpeedTEC, series A and B, size 1

#### Without brake

Ratio	Motor feedback	Length L0	Length L1	
	Resolver	232	24	
i = 16/21/31	Hiperface	253	45	
	EnDat	257	49	
i = 61/64/91	Resolver	187	24	
	Hiperface	208	45	
	EnDat	212	49	

#### With brake

Ratio	Motor feedback	Length L0	Length L1		
	Resolver	256	24		
i = 16/21/31	Hiperface	278	45		
	EnDat	281	49		
	Resolver	211	24		
i = 61/64/91	Hiperface	233	45		
	EnDat	236	49		

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Ratio	i		16 21		3	1	6	1	6	4	9	1		
DC bus voltage	UD	V DC	320	560	320	560	320	560	320	560	320	560	320	560
Max. acceleration torque (max. 1000 cycles per hour)	T_2B	Nm	60	60	866 1278		1300		1300		1300			
Stop torque	T <sub>20</sub>	Nm	20	08	27	78	4	19	7(	00	70	00	70	00
Brake holding torque at output, 100°C	T <sub>2BR</sub>	Nm	15	76	23	31	34	41	6	71	70	)4	10	01
Max. speed	n <sub>2max</sub>	rpm	231	313	176	238	119	161	8	2	7	8	5	5
Limit speed for T <sub>2B</sub>	n <sub>2B</sub>	rpm	118	206	90	157	61	106	6	6	6	5	5	1
Peak current	I <sub>max</sub>	$A_{eff}$	7	0	7	0	7	0	53.1	30.4	50.2	28.7	32.9	18.8
Stop current	I <sub>o</sub>	A <sub>eff</sub>	16	6.3	16	6.3	16	6.3	22.5	12.9	22.5	12.8	15.8	9.0
Moment of inertia (at motor shaft without brake with resolver)	J <sub>2</sub> k	gm²*10-4	13.14 13.14		.14	12	.84	9.42		9.36		9.:	36	
Torsional backlash	j <sub>t</sub>	arcmin				Star	Standard ≤ 3 / Reduced ≤ 1							
Torsional rigidity	C <sub>t</sub> Nm	ı/arcmin		-	-	-		-		_			40	00
Tilting rigidity	C <sub>K</sub> Nn	n/arcmin			1452									
Max. axial force	F <sub>Amax</sub>	Ν					10	050						
Max. tilting moment (distance between the pivot point and the output flange: 106.8 mm)	M <sub>Kmax</sub>	Nm		3280										
Weight (with resolver without brake)	m	kg	37.1			35.9								
Operating noise (measured at 3000 rpm motor speed)	L <sub>PA</sub>	dB(A)						≤	≤ 72					
Max. permitted housing temperature		°C						+!	90					
Ambient temperature		°C			0 to +40									
Protection class					IP 65									
Mounting position			Any											
Lubrication			Synthetic oil, lubricated for life											
Insulation class									F					
Paint						Me	tallic blue	250 and	natural ca	ist alumini	um			

Tolerance of T, I and n: Maximum +/- 10%.



Electrical connection: mounting boxes manufactured by Intercontec, type SpeedTEC, series A and B, size 1

#### Without brake

Ratio	Motor feedback	Length L0	Length L1
	Resolver	283	24
i = 16/21/31	Hiperface	304	45
	EnDat	308	49
i = 61/64/91	Resolver	268	24
	Hiperface	289	45
	EnDat	293	49

#### With brake

Ratio	Motor feedback	Length L0	Length L1
i = 16/21/31	Resolver	307	24
	Hiperface	329	45
	EnDat	332	49
i = 61/64/91	Resolver	292	24
	Hiperface	314	45
	EnDat	317	49

# **TPMA 025**

Classic TPM model with straight-toothed high torque gearhead

Ratio	i	110	220		
DC bus voltage		560			
Max. acceleration torque (max. 1000 cycles per hour)	<i>T<sub>2B</sub></i> Nm	430 480			
Stop torque	T <sub>20</sub> Nm	142	260		
Brake holding torque at output, 100°C	T <sub>2BR</sub> Nm	220	440		
Max. speed	n <sub>2max</sub> rpm	54	27		
Limit speed for $T_{_{2B}}$	n <sub>2B</sub> rpm	38	19		
Peak current	I <sub>max</sub> A <sub>eff</sub>	7.0	3.7		
Stop current	I <sub>o</sub> A <sub>eff</sub>	2.3	2.3		
Moment of inertia (at motor shaft without brake with resolver)	J <sub>2</sub> kgcm <sup>2</sup>	0.89	0.87		
Torsional backlash	j <sub>t</sub> arcmin	≤1			
Torsional rigidity	C, Nm/arcmin	97			
Tilting rigidity	$C_{\kappa}$ Nm/arcmin	550			
Max. axial force	F <sub>Amax</sub> N	4150			
Max. tilting moment (distance between the pivot point and the output flange: 94.5 mm)	M <sub>Kmax</sub> Nm	4	13		
Weight	m kg	8	.4		
Operating noise (measured at 3000 rpm motor speed)	L <sub>PA</sub> dB(A)	6	5		
Max. permitted housing temperature	°C	+	90		
Ambient temperature	°C	0 to +40			
Protection class		IP 64			
Mounting position		Any			
Lubrication		Synthetic oil, lubricated for life			
Insulation class		F			
Paint		RAL 5002 (blue) or RAL 9005 (jet black)			



Electrical connection: mounting boxes manufactured by Intercontec, series A and B

#### Without brake

Ratio	Motor feedback	Length L0	Length L1
	Resolver	171	17.8
i = 110/220	Hiperface	213	62.8
	EnDat	217	64.3

#### With brake

Ratio	Motor feedback	Length L0	Length L1
	Resolver	193	39.8
i = 110/220	Hiperface	241.6	88.8
	EnDat	258.6	105.8

# **TPMA 050**

Classic TPM model with straight-toothed high torque gearhead

Ratio	i	110	220		
DC bus voltage	U <sub>D</sub> V DC	560			
Max. acceleration torque (max. 1000 cycles per hour)	<i>T<sub>2B</sub></i> Nm	798	950		
Stop torque	<i>T</i> <sub>20</sub> Nm	292	583		
Brake holding torque at output, 100°C	T <sub>2BR</sub> Nm	495	990		
Max. speed	n <sub>2max</sub> rpm	46	23		
Limit speed for T <sub>2B</sub>	n <sub>2B</sub> rpm	28	18		
Peak current	I <sub>max</sub> A <sub>eff</sub>	13.7	7.1		
Stop current	I <sub>o</sub> A <sub>eff</sub>	3.4	3.4		
Moment of inertia (at motor shaft without brake with resolver)	J <sub>2</sub> kgcm <sup>2</sup>	2.43	2.31		
Torsional backlash	j <sub>t</sub> arcmin	\$	1		
Torsional rigidity	C <sub>t</sub> Nm/arcmin	186			
Tilting rigidity	C <sub>K</sub> Nm/arcmin	560			
Max. axial force	F <sub>Amax</sub> N	6130			
Max. tilting moment (distance between the pivot point and the output flange: 81.2 mm)	M <sub>Kmax</sub> Nm	12	95		
Weight	m kg	17	7.6		
Operating noise (measured at 3000 rpm motor speed)	L <sub>PA</sub> dB(A)	7	0		
Max. permitted housing temperature	°C	+	90		
Ambient temperature	°C	0 to +40			
Protection class		IP 64			
Mounting position		Any			
Lubrication		Synthetic oil, lubricated for life			
Insulation class		F			
Paint		RAL 5002 (blue) or RAL 9005 (jet black)			



Electrical connection: mounting boxes manufactured by Intercontec, series A and B

#### Without brake

Ratio	Motor feedback	Length L0	Length L1
	Resolver	221	21.5
i = 110/220	Hiperface	263	65
	EnDat	263	65

#### With brake

Ratio	Motor feedback	Length L0	Length L1
i = 110/220	Resolver	247	47.5
	Hiperface	292	94.5
	EnDat	310	112

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Classic TPM model with straight-toothed high torque gearhead

Ratio	i	110	220		
DC bus voltage		560			
Max. acceleration torque (max. 1000 cycles per hour)	<i>Т<sub>2В</sub></i> Nm	2600	2600		
Stop torque	<i>T</i> <sub>20</sub> Nm	1309	1570		
Brake holding torque at output, 100°C	T <sub>2BR</sub> Nm	1980	3960		
Max. speed	n <sub>2max</sub> min <sup>-1</sup>	41	21		
Limit speed for T <sub>2B</sub>	n <sub>2B</sub> rpm	38	21		
Peak current	I <sub>max</sub> A <sub>eff</sub>	41.4	19.2		
Stop current	I <sub>o</sub> A <sub>eff</sub>	15.3	15.3		
Moment of inertia (at motor shaft without brake with resolver)	J <sub>2</sub> kgcm <sup>2</sup>	10.32	9.84		
Torsional backlash	j <sub>t</sub> arcmin				
Torsional rigidity	C, Nm/arcmin	550			
Tilting rigidity	C <sub>K</sub> Nm/arcmin	1452			
Max. axial force	F <sub>Amax</sub> N	10050			
Max. tilting moment (distance between the pivot point and the output flange: 106.8 mm)	M <sub>Kmax</sub> Nm	30	64		
Weight	m kg	43	3.6		
Operating noise (measured at 3000 rpm motor speed)	L <sub>PA</sub> dB(A)	7	0		
Max. permitted housing temperature	°C	+{	90		
Ambient temperature	°C	0 to	+40		
Protection class		IP 64			
Mounting position		Any			
Lubrication		Synthetic oil, lubricated for life			
Insulation class		F			
Paint		RAL 5002 (blue) or RAL 9005 (jet black)			



Electrical connection: mounting boxes manufactured by Intercontec, series A and B

#### Without brake

Ratio	Motor feedback	Length L0	Length L1
	Resolver	315.5	22.3
i = 110/220	Hiperface	330.5	37.3
	EnDat	356.5	63.3

#### With brake

Ratio	Motor feedback	Length L0	Length L1
i = 110/220	Resolver	356.5	63.8
	Hiperface	402.5	109.3
	EnDat	420.5	127.3

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# Options for our servo actuators

# Holding brake

A compact permanent-magnet brake is available for holding the rotor when the power is off. It is characterized by backlash-free operation, drag-free disengagement, unlimited ON time and constant torque at high operating temperatures.

Data		TPM⁺ dynamic 004 S TPM⁺ dynamic 010 S	TPM <sup>+</sup> dynamic 025 S	TPM <sup>+</sup> dynamic 050 S TPM <sup>+</sup> dynamic 110 S							
Holding torque at 100°C	Nm	1.1	2.2	11							
Supply voltage	V DC		24+6% / -10%								
Current	A	0.42	0.38	0.71							

Data		TPMA 025	TPMA 050	<b>TPMA 110</b>								
Holding torque at 100°C	Nm	2	4.5	18								
Supply voltage	V DC		24+6% / -10%									
Current	A	0.50	0.55	1.10								

# **Temperature sensors**

Various sensors are available to prevent the motor coil from overheating.

Standard: PTC thermistor, type STM160 KTY thermistor, type KTY 84-130

# Feedback systems

Various feedback systems are available for position and speed encoding.

- Standard: Resolver 2-pin, 1 Sin/Cos period per revolution
- Optional: Incremental encoder, 1Vss, 2048 S/R EnDat Singleturn, 512 S/R EnDat Multiturn, 512 S/R, 4096 R Hiperface Singleturn, 128 S/R Hiperface Multiturn, 128 S/R, 4096 R

# Cable

Ready-assembled power and signal cables are available for all tested servo controllers. Lengths of 5, 10, 15, 20, 25, 30, 40 and 50 metres available. The cables are very high quality:

- Suitable for cable tracks due to highly flexile wires in accordance with DIN VDE 0295, class 6
- · Oil and fireproof
- Free of halogen, silicone and CFCs-

# Servo controllers

The TPM<sup>+</sup> dynamic can be operated with a wide variety of servo controllers. The following table contains all servo controllers that have already been tested with the TPM<sup>+</sup> dynamic and provides information on selection of the correct options.

You can obtain brief instructions containing all important parameters for programming the servo controller on request.

			Т	PM(A) siz	ze		Fee	edback si	gnal	Tempe ser	erature isor	DC bus current		
Manufacturer	Series/Type	004	010	025	050	110	Re- solver	EnDat	Hiper- face	PTC	KTY	320V DC	560V DC	
АМК	AMKAYSN KU	x	х	x	x	x	x	x	x	х	-	x	x	
Baldor	Flex + II	х	х	x	-	-	x	x	-	-	-	x	-	
	EcoDrive 03	-	х	x	x	x	x	x	-	х	-	x	x	
Bosch	DIAX 04	-	x	x	x	x	x	x	-	x	-	x	x	
	IndraDrive	х	х	x	x	x	x	x	x	х	x	x	x	
B & R	AcoPos	х	x	x	x	x	x	x	-	х	x	-	x	
Control Techniques	UniDrive SP	х	х	x	x	x	x	х	x	х	-	x	x	
	Servostar 600	х	x	x	x	x	x	x	x	х	-	x	x	
Danaher motion	Servostar 400	х	x	x	x/-	-	x	x	x	х	-	x	x	
	Servostar 300	х	x	x	x/-	-	x	x	x	х	-	x	x	
ESR Pollmeier	TrioDrive D/xS	х	x	x	x	-	x	х	x	х	x	x	-	
	MidiDrive D/xS	х	x	x	x	x	x	x	x	х	x	-	x	
ELAU	PacDrive MC-4	х	х	x	x	x	-	-	x	х	-	x	x	
Hannifin	Compax	х	x	x	x	x	x	-	x	х	-	x	x	
Hauser	Compax 3	х	x	x	x	x	x	-	x	х	-	x	x	
	Combivert S4	х	х	x	x	x	x	-	-	х	-	x	x	
КЕВ	Combivert F5-Servo	х	x	x	x	x	x	x	x	х	-	x	x	
	Combivert F5-A Servo	х	x	x	x	x	x	-	-	х	-	x	x	
	Global Drive 93xxx	х	x	x	x	x	x	-	x	х	x	-	x	
Lenze	Global Drive 94xx	х	x	x	x	х	x	-	x	х	x	x	x	
	ECS Servosystem	x	x	x	x	x	x	-	x	x	x	x	x	
NUM	MDLU 3	х	x	x	x	х	-	-	x	х	-	-	x	
	SimoDrive 611U	x	x	x	x	x	x	x	-	-	x	-	x	
Siemens	SimoDrive 611D	х	х	x	x	x	-	x	-	-	x	-	x	
	Masterdrive MC	x	x	x	x	x	x	x	-	x	x	-	x	
	Sinamics S120	х	х	x	x	x	x	x	-	-	x	-	x	

# Overview of servo controllers tested on the TPM<sup>+</sup> dynamic

# Order code TPM<sup>+</sup> dynamic

1	2	3	4	5	6	7	8	9	0	1	2	3	4	5	6	7	7	8	9	0	1	2	3	4	5	6	7	8	9	0		
Т	Ρ	Μ		0	1	0	S		0	9	1	R	-	6	P	E	3	1	-	0	6	4	Α		W	1		0	0	0		
									F () () () () () () () ()	<b>Ratic</b> 016 021 061 064 091	)					<b>Bra</b> B = O =	<b>B</b> 1 0	ack = S = R	d <b>lash</b> Stanc Redu brak but b	lard ced e rake						<b>Pin</b> 1 = 2 = 3 = 4 =	conf Stan Sierr only Rexr only Temp pow	<b>igur</b> darc or o nens resc oth EnD pera er ca	ation I, ten com olver Indra olat er ture s able	npera ignal patib mat c icode sensc	ture cable le, compat r r r over	ible
	<b>Version</b> S = Standard UL F = Food-grade lubrication G = Grease filling X = Special design						Temperature sensorElectrical connP = PTCW = Angular modelK = KTYG = Mounting b						mnec moui g box	<b>:tion</b> nting (, str	ı J box aight																	
<b>Size</b> 004 010 025 050 110							DC bus voltageMotor5 = 320VCannot6 = 560Vautoma(see be assign)							otor size & stator length nnot be selected, determined tomatically by the ratio e below: TPM+ dynamic signment matrix)																		
Actu TPM	lato	r typ	e								Feed R = F S = S M = F N = S K = F T = F	 Reso Sing Mult Sing Mult ncre	ck sy olver letur iturn letur iturn emer	r <b>ster</b> 2-p n ab abs n ab abs ntal e	m bin bso solu bso solu enc	lute ite e lute ite e code	en enc en enc	coc ode coc ode /ith	der, E er, Er der, H er, Hi Hall	EnDa Dat Hiper perfa sign	at rface ace al	9										

Assignment matrix TPM <sup>+</sup> dynamic		i = 16, 21, 31	i = 61, 64, 91
	TPM⁺ dynamic 004	053B	053A
	TPM⁺ dynamic 010	064B	064A
	TPM <sup>+</sup> dynamic 025	094C	094A
	TPM <sup>+</sup> dynamic 050	130D	130A
	TPM⁺ dynamic 110	130E	130D

# Order code TPMA



Assignment matrix TPMA		i = 110, 220
	TPMA 025	015
	TPMA 050	015
	TPMA 110	060

# Cable order code for TPM<sup>+</sup> dynamic



- M = Multiturn absolute encoder, EnDat
- N = Singleturn absolute encoder, Hiperface
- K = Multiturn absolute encoder, Hiperface

and 110

# Abbr. for cable orders

Manufacturer	Controller	Abbr. for cable orders				
Bosch Rexroth	EcoDrive 03	BRCECO				
	EcoDrive 03 16A	BRCECO				
	IndraDrive	BRCIND				
B&R	AcoPos	BURACO				
	AcoPos Multi	BURACO				
Control Technique	UniDrive SP	CT_SP_				
Danaher motion	Servostar 600	DANSR_				
	Servostar 400	DANSR_				
	Servostar 300	DANSR_				
	Servostar 700	DANSR_				
ESR Pollmeier	Trio / MidiDrive Digital	ESRTMD				
	Trio / MidiDrive D/xS	ESRTMD				
ELAU	PacDrive MC-4	ELAMC4				

Manufacturer	Controller	Abbr. for cable orders			
Hannifin / Hauser	Compax	PARCO_			
	Compax 3	PARCO3			
KEB	Combivert S4	KEBS4_			
	Combivert F5-Servo	KEBF5_			
	Combivert F5-A Servo	KEBF5_			
Lenze	Global Drive 93xxx	LENZE_			
	Global Drive 94xx	LENZ94			
	ECS Servosystem	LENZE_			
NUM	MDLU 3	NUMMD3			
Siemens	SimoDrive 611U	SIEMEN			
	SimoDrive 611D	SIEMEN			
	Masterdrive MC	SIEMEN			
	Sinamics S120	SIEMEN			

# Information

Torque speed curves are on pages 6, 8, 10, 12, 14, 14, 16, 18 and 20.



# Any queries?

Have you any special questions regarding our products and services? Visit our homepage **www.wittenstein.de** for more information.



motion control

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