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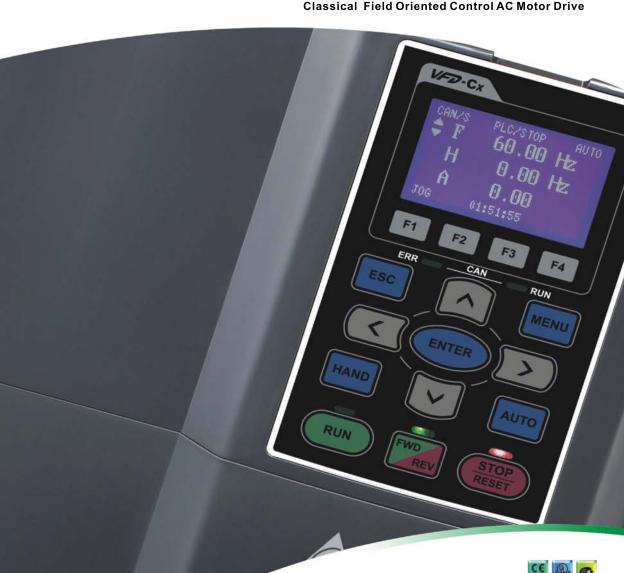
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www.delta.com.tw/industrialautomation



High Reliability, Easy to Use, A Combination of Intelligence and Versatility for Ultimate Performance

Delta Electronics, a leading brand of drive technology, has officially launched the most cost-effective VFD-C2000 series, a classical field oriented control AC motor drive. With 4 good CP values (high efficiency, high performance, low cost of maintenance and long product life), customers are able to raise the competition and save cost at the same time.

Main Functions and Features

- Field oriented control with built-in PLC function
- Wide variety of applications
- Wide range of models to meet requirements
- Modular design for easy maintenance and many extensions
- High-speed communication interface and built-in CANopen and MODBUS (PROFIBUS-DP, DeviceNet, MODBUS TCP and EtherNet/IP cards are optional accessories)
- Long-life design and life detection of important components
- Enhanced protections and adaptation to ambient conditions
- Complies with global safety standards, including CE, UL and cUL

Standard Models (IP20/NEMA1)

Power range: 230V 0.75~90kW, 460V 0.75~355kW

2	30V (kW)	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
2	30V (HP)	1	2	3	5	7.5	10	15	20	25	30	40	50	60	75	100	125
F	rame Size	Α				В				С		D			E		F*
4	60V (kW)	0.75	1.5	2.2	3.7	4.0	5.5	7.5	11	15	18.5	22	30	37	45	55	75
4	60V (HP)	1	2	3	5	5	7.5	10	15	20	25	30	40	50	60	75	100
F	rame Size			,	4			В				С)	
4	60V (kW)	90	110	132	160	185	220	280	315	355							
4	60V (HP)	125	150	175	215	250	300	375	425	475							
F	rame Size	E F*				G	; *		Н*								

*NOTE: Available in 2010 Q2





Leading the Future of Drive Technology

VFD-C series uses FOC control as the core technology to fulfil the demands of high starting torque, accurate speed and torque control. Suitable for many applications it offers PID adjustment, simple operation interface, flexible I/O extension, fieldbus modules, wide power range, complete protection, adaptation to harsh ambient conditions, long-life design, compliance with global safety standards (CE/UL/cUL), competitive market price, easy maintenance, low malfunction rate and self diagnosis.

High-performance Variable-frequency Technology

- 1. Control bandwidth up to 600Hz
- 2. Speed/torque/position control mode
- 3. Dual rating design (Normal duty/heavy duty)
- 4. Outstanding 4-quadrant torque control/limit
- 5. 2 in 1

(induction motor and synchronous motor)*

*NOTE: Available in 2010 Q1



Modular Design 1. Hot-plugging digital

keypad

Versatile Driving

1. Built-in safe stop function

4. Support various network

5. Synchronous position control

Controls

2. Built-in PLC

protocols

3. Built-in brake unit

- 2. I/O extension cards
- 3. Various PG (encoder) feedback cards
- 4. Network cards for fieldbus modules
- 5. Removable fan

Environmental Adaptability

- 1. 50°C operation temperature
- 2. Built-in DC reactor
- 3. Coated circuit boards
- 4. RFI filter
- 5. Global safety standards (CE/UL/cUL)

Enhanced Motor Efficiency in General Applications

■ Improved sensorless vector control (SVC) response and torque control in, for example, crane applications.



Safe Stop Function

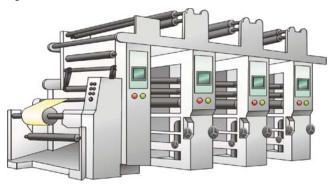
■ VFD-C2000 series complies with safe stop standards, including EN954-1, EN60204-1 and IEC61508, to prevent personal injury from accidental start-up.



Safety module

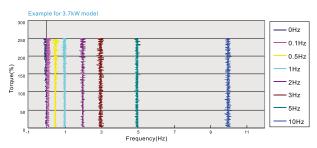
High-performance Field Oriented Control

The best choice for high precision control of position and speed, such as the control of printing machines.



High-performance Field Oriented Control

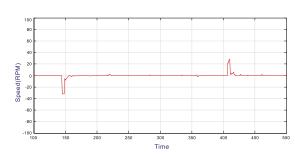
■ In FOC+PG control mode it can produce 200% start-up torque at extremely low speeds, resulting in more stable speed control.



Improved Load Impact

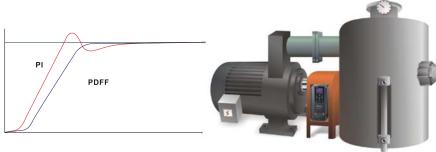
■ At load changes, VFD-C2000 will provide the best torque response by FOC to reduce motor speed changes to a minimum to prevent vibration.





Innovative PID Technology

■ Apart from traditional PI control, VFD-C2000 also provides PDFF control in speed regulation to eliminate overshoot and increase response time.



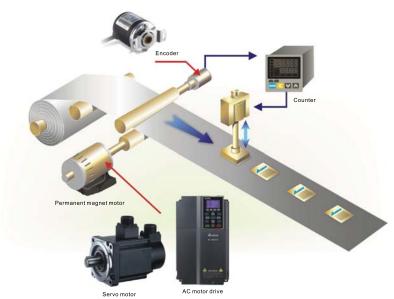
Intelligent Programmable Logical Controller

■ In network systems, distributed control and independent operation can easily be achieved with the built-in Delta PLC.



Able to Drive Permanent Magnet(PM) Motor

■ VFD-C2000 series offers 2-in-1 function for induction motors and permanent magnet motors to precisely control position, speed and torque by dynamic response of permanent magnet motors. (available in 2010 Q1)

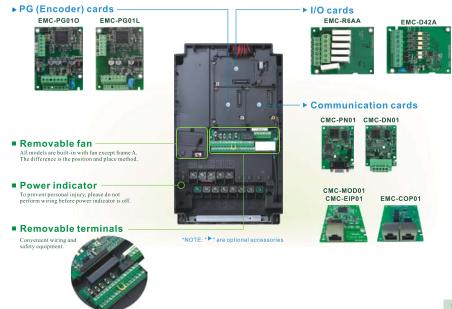


Modular Design

■ The modular design fulfils the needs of system applications and equipment maintenance.



■ Provides various accessories, including I/O extension cards, encoder feedback cards, communication cards, hot-plugging LCM keypad, removable terminals and removable fan.



High-speed Network Building

- Provides various communication network cards and fieldbus cards
- Built-in RS-485 international standard communication interface
- Advanced network functions



■ CANOP⊘∩ (DS402), built-in

Delta develops the software CANopen Builder exclusively designed for CANopen communication. It provides users with a more convenient interface for motion control and greatly increases productivity.

- Supports all Delta industrial automation products
 (all EDS files of Delta industrial automation products are built-in)
- I/O data layout of each equipment on the CANopen network
- Planning function for motion control

TAP-CN03 distribution box for long distances







Delta DeviceNet Builder software is particularly designed for DeviceNet communication.

With this software, it is easy to plan DeviceNet equipment and remote I/O via parameters to build a standard DeviceNet monitoring structure.

- DeviceNet layout software
- Supports all Delta industrial automation products (all EDS files of Delta industrial automation products are built-in)
- I/O data layout of each equipment in DeviceNet network





■ MODBUS TCP

Delta's communication integrator software not only provides graphic module setting and human interface design but also supports settings and online monitoring for all Ethernet products



- Delta software for Ethernet/MODBUS TCP products
- · Auto search function
- Graphic module setting and human interface design
- Setting interface for virtual COM port

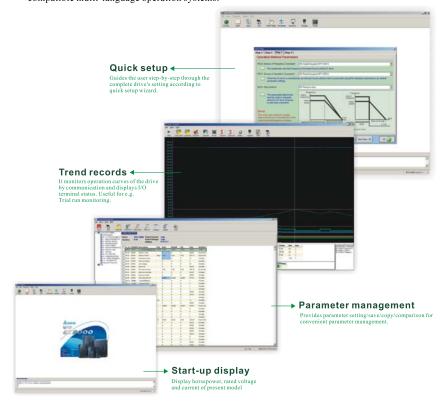
Environmental Adaptability Design

- Those models which have built-in with DC reactor and RFI filter comply with IEC/EN61000-3-2, 61000-3-12 and 61800-3 standards.
- Reduces harmonics and noise interference effectively
- Strong coating to ensure safe operation in harsh environments
- Heatsink and electronics components are completely isolated from each other. With the following two heatsink designs, the best cooling according to requirements is achieved:
- (1) Flange mounting: Heat from the drive can be dissipated out of the cabinet
- (2) Forced fan cooling: Blow cool air into aluminum heatsink.



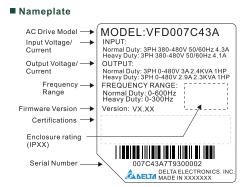
Convenient Operation Platform for Drive System Management

Provides a complete operation platform for users' easy control and monitoring via PC, including parameters save/setting, real-time wave monitor, quick setup, support multiple languages and compatible multi-language operation systems.



Ordering information

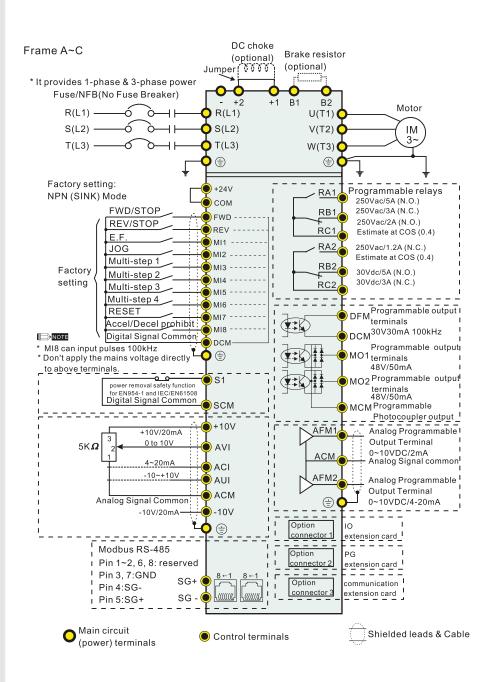
Frame A	230V: 0.75~3.7kW (1~5HP) 460V: 0.75~5.5kW (1~7.5HP)	VFD007C23A/E VFD037C23A/E VFD007C43A/E VFD015C43A/E VFD037C43A/E VFD040C43A/E VFD055C43A/E	► Flange mounting kit 「MKC-AFM」
		VFD015C23A/E VFD022C23A/E VFD022C43A/E	► Flange mounting kit 『MKC-AFM1』
Frame B	230V: 5.5-11kW (7.5~15HP) 460V: 7.5~15 kW (10~20HP)	VFD055C23A/E VFD075C23A/E VFD110C23A/E VFD075C43A/E VFD110C43A/E VFD150C43A/E	▶ Flange mounting kit 「MKC-BFM.」
Frame C	230V: 15~22 kW (20~30HP) 460V: 18.5~30 kW (25~40HP)	VFD150C23A/E VFD185C23A/E VFD220C23A/E VFD185C43A/E VFD220C43A/E VFD300C43A/E	▶ Flange mounting kit
Frame D	230V: 30~37 kW (40~50HP) 460V: 37~75 kW (50~100HP)	VFD300C23A VFD370C23A VFD370C43A VFD450C43A VFD550C43A VFD750C43A VFD300C23E VFD370C23E VFD370C43E VFD450C43E VFD50C43E VFD50C43E	► Conduit box kit ↑MKC-DN1CBJ
Frame E	230V: 45-75 kW (60~100HP) 460V: 90~110 kW (125~150HP)	VFD450C23A/E VFD550C23A/E VFD750C23A VFD900C43A/E VFD1100C43A/E VFD1100C43A/E VFD750C23E	► Conduit box kit 「MKC-EN1CB」
Frame F	230V: 90 kW (125HP) 460V: 132~160 kW (175~215HP)	VFD900C23A/E VFD1320C43A/E VFD1800C43A/E	available in 2010 Q2
Frame G	460V: 185~220 kW (250~300HP)	VFD1850C43A/E VFD2200C43A/E	available in 2010 Q2
Frame H	460V: 280~355 kW (375~475HP)	VFD2800C43A/E VFD3150C43A/E VFD3550C43A/E	available in 2010 Q2
		*	NOTE: "▶" are optional accessories



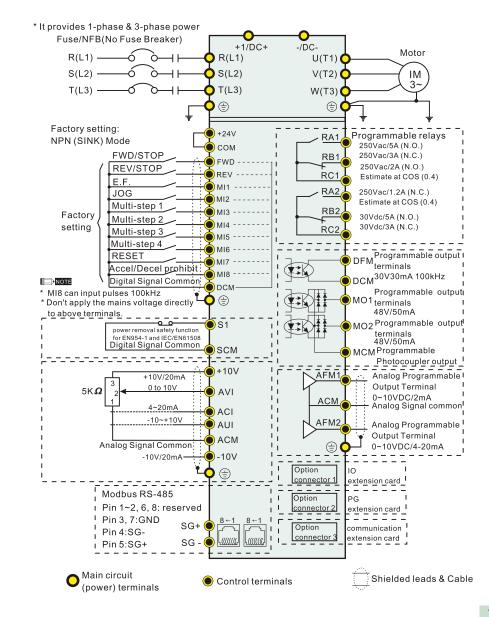
WFD 007 C 43 A Input voltage 23:230V 3-Phase 43:460V 3-Phase 43:460V 3-Phase C2000 series Applicable motor power in kW 007:1HP(0.75kW)~1100:150HP(110kW) Refer to the specifications for details Series name(Variable Frequency Drive)

■ Optional Accessories

	CMC-EIP01 CMC-MOD01	EtherNet/IP (CMC-EIP01) MODBUS TCP (CMC-MOD01) 10/100 Mbps Auto-Detect
Communication card	CMC-PN01	PROFIBUS-DP Supports 9.6kbps, 19.2kbps, 96.75kbps, 187.5kbps, 500kbps, 1.5Mbps, 3Mbps, 6Mbps and 12Mbps
	CMC-DN01	DeviceNet 125kbps, 250kbps, 500kbps and extenable serial transmission speed
	EMC-COP01	CANopen 1M 500k 250k 125k 100k 50k
I/O card	EMC-R6AA	Relay card (6 relays)
no card	EMC-D42A	I/O extension card (4 digital inputs and 2 digital outputs)
PG (encoder)	EMC-PG010	PG output signal with frequency division function: Open collector output signal. It requires a pull-up resistor to external power V+ (such as PLC power) to prevent noise interference. Max. output frequency: 300kPulse/Sec
card	EMC-PG01L	PG output signal with frequency division function: Max. output voltage of line driver: 5VDC Max. output current: 50mA Max. output frequency: 300kPulse/Sec
Digital keypad	KPC-CE01	7-segment display with menu function:easy, convenient operation, multi-function keys, warning indicators and fault code display Panel mounting (MKC-KPPK) IP56 protection level, can be mounted flat on the surface of a cabinet and the front cover is waterproof. Two ways of panel mounting: wall mounting and embedded mounting. Customers are able to install as required.



Frame D and above



Specifications

230	ıν	Frame Size		,	4			В			С)		Е	
		Model Number VFDC	007	015	022	037	055	075	110	150	185	220	300	370	450	550	750
		Max. Applicable Motor Output (kW)	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75
		Max. Applicable Motor Output (hp)	1	2	3	5	7.5	10	15	20	25	30	40	50	60	75	100
50	HEAVY DUTY	Rated Output Capacity (kVA)	1.9	2.8	4.0	6.4	9.6	12	19	25	28	34	45	55	68	81	96
ŧ	ΞΑVΥ	Rated Output Current (A)	4.8	7.1	10	16	24	31	47	62	71	86	114	139	171	204	242
Ra	뽀	Carrier Frequency (kHz)							2	2~6kH	z						
Output Rating	NORMAL DUTY	Rated Output Capacity (kVA)	2.0	3.2	4.4	6.8	10	13	20	26	30	36	48	58	72	86	102
0	RMA	Rated Output Current (A)	5	8	11	17	25	33	49	65	75	90	120	146	180	215	255
	Š	Carrier Frequency (kHz)		2~15kHz								~10kH	z		2	2~9kH:	z
g.		Input Current (A) Heavy Duty	6.1	11	15	18.5	26	34	50	68	78	95	118	136	162	196	233
Input Rating		Input Current (A) Normal Duty	6.4	12	16	20	28	36	52	72	83	99	124	143	171	206	245
nd		Rated Voltage/Frequency	3-phase AC 200V -15% ~240V +10%, 50/60Hz								<u> </u>						
드		Operating Voltage Range							170	0~265	Vac						
		Frequency Tolerance							4	7~63⊦	lz						
		Cooling Method	Natural						Fa	n cool	ing						
		Braking Chopper				- 1	Built-ir	1							Option	ı	
		DC Reactor					Option							E	3uilt-ir	1	
		EMI Filter								Optior	1						

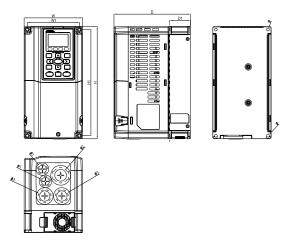
G	eneral Specification	ons
	Control Method	1: V/F, 2: SVC, 3: VF+PG, 4: FOC+PG
	Starting Torque	up to 150% or above at 0.5Hz; up to 150% at 0Hz for 1 minute
	V/f Curve	4-point adjustable V/f curve & square curve
	Speed Response Bandwidth	5Hz (vector control can be up to 40Hz)
	Torque Limit	Max. 200% torque current
	Torque Accuracy	±5%
istics	Max. Output Frequency (Hz)	Normal duty: 0.01~600.00Hz; Heavy duty: 0.00 ~ 300.00 Hz
racter	Frequency Output Accuracy	Digital command: ±0.01%, -10°C ~+40°C, Analog command: ±0.1%, 25 ±10°C
Control Characteristics	Frequency Setting Resolution	Digital command: 0.01Hz, Analog command: 0.03/60 Hz (±11 bits)
ontro	Overload Tolerance	Normal duty: 120% of rated output current for 1 min. Heavy duty: 150% of rated output current for 1 min.
	Frequency Setting Signal	+10V~-10,0~+10V,4~20mA,0~20mA,Pulse input
	Accel./decel. Time	0.00~600.00/0.0~6000.0 Seconds
	Main Control Function	Torque control, Droop control, Speed/torque control switching, Feed forward control, Zero-servo control, Momentary power loss ridethru, Speed search, Over-torque detection, Torque limit, 16-step speed (including master speed), Accel/decel time switch, S-curve accel/decel, 3-wire sequence, Auto-Tuning (rotational, stationary), Dwell, Slip compensation, Torque compensation, Skip frequency, Frequency upper/lower limit settings, DC injection braking at start/stop, High slip braking, PID control (with sleep function), Energy saving control, MODBUS communication (RS-485 RJ45) max. 115.2 kbps), Fault restart and Parameter copy
	Fan Control	Frame B and below: ON/OFF switch; frame C and above: PWM control
	Motor Protection	Electronic thermal relay protection
stics	Over-current Protection	The current forces 240% of the over-current protection Current clamp: normal duty: 170~175%; heavy duty: 180~185%
Protection Characteristics	Over-voltage Protection	230: drive will stop when DC-BUS voltage exceeds 410V 460: drive will stop when DC-BUS voltage exceeds 820V
Char	Over-temperature Protection	Built-in temperature sensor
ion	Stall Prevention	Stall prevention during acceleration, deceleration and running independently.
rotect	Re-start after Momentary Power Off	Parameter setting can be up to 20 seconds
•	Ground Current	Ground current protection level is 50% of rated current of the AC motor drive

Frame Size	75	900 1100 90 110
Model Number VFDC_ 007 015 022 037 040 055 075 110 150 185 220 300 370 450 550 Max. Applicable Motor Output (kW) 0.75 1.5 2.2 3.7 4.0 5.5 7.5 11 15 18.5 22 30 37 45 55 Max. Applicable 4 2 3 5 5 7.5 40 45 30 35 30 40 50 60 75	75	90 110
Motor Output (kW) 0.75 1.5 2.2 3.7 4.0 5.5 7.5 11 15 18.5 22 30 37 45 55		
	100	
		125 150
Rated Output Capacity (kVA) Rated Output Current (A) 2.3 3.0 4.5 6.5 7.6 9.6 14 18 24 29 34 45 55 69 84 Rated Output Current (A) 2.9 3.8 5.7 8.1 9.5 11 17 23 30 36 43 57 69 86 105 Carrier Frequency (kHz) Carrier Frequency (kHz)	114	136 167
Fated Output Current (A) 2.9 3.8 5.7 8.1 9.5 11 17 23 30 36 43 57 69 86 105	143	171 209
Carrier Frequency (kHz) 2~6kHz		
Rated Output Current (A) 2.9 3.8 5.7 8.1 9.5 11 17 23 30 36 43 57 69 86 105 Rated Output Current (A) 2.4 3.2 4.8 7.2 8.4 10 14 19 25 30 36 48 58 73 88 Rated Output Current (A) 3.0 4.0 6.0 9.0 10.5 12 18 24 32 38 45 60 73 91 110 Carrier Frequency (kHz) 2~15kHz 2~10kHz	120	143 175
Rated Output Current (A) 3.0 4.0 6.0 9.0 10.5 12 18 24 32 38 45 60 73 91 110	150	180 220
Carrier Frequency (kHz) 2~15kHz 2~10kHz		2~9kHz
Input Current (A) Heavy Duty 4.1 5.6 8.3 13 14.5 16 19 25 33 38 45 60 70 96 108	149	159 197
Input Current (A)	157	167 207
Rated Voltage/Frequency 3-phase AC 380V -15% ~480V +10%, 50/60Hz		
Operating Voltage Range 323~528Vac		
Frequency Tolerance 47~63Hz		
Cooling Method Natural Fan cooling		
Braking Chopper Built-in Op	tion	
DC Reactor Option Bui	ilt-in	
EMI Filter VFDXXXC43A: without EMI filter VFDXXXC43A: https://doi.org/10.1001/j.com/diltox/kit.VI		

E	nvironment for Ope	eration, Sto	orage and Trans	portation				
				s dust, direct sunlight, corrosive/inflammable gasses, ss than 0.01mg/ cm² each year.				
	Installation location	IEC60364-1/I	EC60664-1 Pollution de	gree 2,Indoor use only				
		Operation	NEMA 1/UL Type 1	When operating at rated current, the surrounding temperature must be within -10-+ 40 °C.For 40 °C-60 °C, please derate 2% rated current per increasing 1 °C.				
	Surrounding Temperature		UL Open Type	When operating at rated current, the surrounding temperature must be within -10-+50°C. For 50°C-60°C, please derate 2% rated current per increasing 1°C.				
		Storage/ Tra	nsportation	-25°C ~ +70°C				
		No condens	ation, no frost					
		Operation		Max. 90%				
	Rated Humidity	Storage/ Tra	nsportation	Max. 95%				
4		No condens	ation					
Environment	Air Pressure	Operation/ S		86 to 106 kPa				
٥	All I leadure	Transportati	on	70 to 106 kPa				
ΙĘ			3 (application is in progr	ress)				
É		Operation		Class 3C2 : Class 3S2				
-	Pollution Level	Storage		Class 2C2 : Class 2S2				
		Transportati	on	Class 1C2 ; Class 1S2				
		No condens	ation					
	Altitude	Operation		n, please derate 2% rated current or decrease 0.5°C surrounding ne corner grounded system can only be used at 2000m and below.				
	Package Drop	Storage/ Tra	nsportation	ISTA procedure 1A(according to weight) IEC60068-2-31				
	Vibration	1.5mm peak t	o peak, 3-13Hz, 1G fron	n 13-200 Hz (comply with IEC 60068-2-6)				
	Shock Resistance	15G for 11 ms	(comply with IEC/EN 6	0068 2-27)				
	Operation Position		offset angle ±10° stallation position)	10°—, , —10°				

Dimensions

Frame A

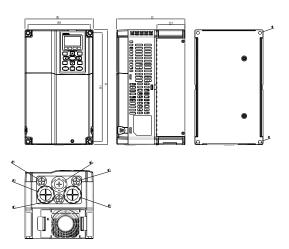


VFD015C43A/43E
VFD022C23A/23E
VFD022C43A/43E
VFD037C23A/23E
VFD037C43A/43E
VFD040C43A/43E
VFD055C43A/43E

MODEL VFD007C23A/23E VFD007C43A/43E VFD015C23A/23E

F	rame	W	Н	D	W1	H1	D1*	Ø	Ø1	Ø2	Ø3
			250.0								
A	inch	5.12	9.84	6.69	4.57	9.29	1.80	0.24	0.87	1.34	1.10

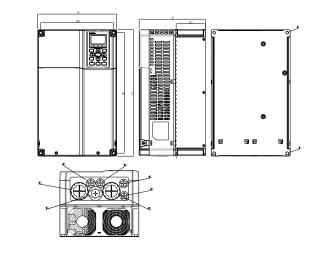
Frame B



MODEL VFD055C23A/23E VFD075C23A/23E VFD075C43A/43E VFD110C23A/23E VFD110C43A/43E VFD150C43A/43E

F	rame	W	Н	D	W1	H1	D1*	Ø	Ø1	Ø2	Ø3
В	mm	190.0	320.0	190.0	173.0	303.0	77.9	8.5	22.2	34.0	43.8
В	inch	7.48	12.60	7.48	6.81	11.93	3.07	0.33	0.87	1.34	1.72

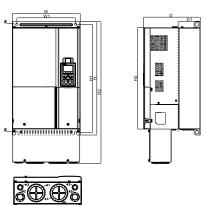
Frame C



MODEL VFD150C23A/23E VFD185C23A/23E VFD185C43A/43E VFD220C23A/23E VFD220C43A/43E VFD300C43A/43E

Fi	rame	W	Н	D	W1	H1	D1*	Ø	Ø1	Ø2	Ø3
С	mm	250.0	400.0	210.0	231.0	381.0	92.9	8.5	22.2	34.0	50.0
	inch	9.84	15.75	8.27	9.09	15.00	3.66	0.33	0.87	1.34	1.97

Frame D



١	ı	0)	Е	L	

FRAME_D1
VFD300C23E
VFD370C23E
VFD370C43E
VFD450C43E
VFD550C43E
VFD750C43E

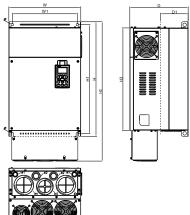


Unit : mm[inch]

Frame	W	Н	D	W1	H1	H2	Н3	D1*	Ø	Ø1	Ø2	Ø3
D	330.0 [12.99]	550.0 [21.65]	275.0 [10.83]	285.0 [11.22]	525.0 [20.67]	-	492.0 [19.37]	107.2 [4.22]	11.0 [0.43]	34.0 [1.34]	22.0 [0.87]	11.0 [0.43]
D1	330.0 [12.99]	550.0 [21.65]	275.0 [10.83]	285.0 [11.22]	525.0 [20.67]	688.3 [27.10]	492.0 [19.37]	107.2 [4.22]	11.0 [0.43]	34.0 [1.34]	22.0 [0.87]	11.0 [0.43]

Dimensions

Frame E



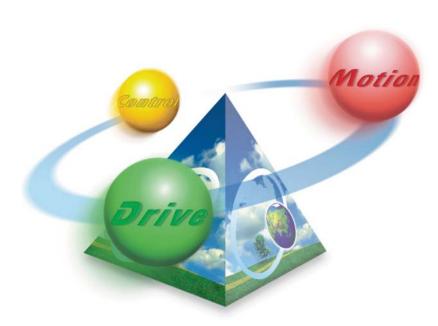
MODEL

FRAME_E	FRAME_E1
VFD450C23A	VFD450C23
VFD550C23A	VFD550C23
VFD900C43A	VFD900C43
VFD1100C43A	VFD1100C4

	Unit : mm[inch]

Frame	W	Н	D	W1	H1	H2	Н3	D1*	Ø	Ø1	Ø2	Ø3	Ø4
E	370.0 [14.57]	589.0 [23.19]	300.0 [11.81]	335.0 [13.19]	560.0 [22.05]	-	528.0 [20.80]		13.0 [0.51]				
E1	370.0 [14.57]	589.0 [23.19]	300.0 [11.81]	335.0 [13.19]	560.0 [22.05]	715.8 [28.18]	528.0 [20.80]	143.0 [5.63]	13.0 [0.51]	22.0 [0.87]	34.0 [1.34]	76.0 [2.99]	92.0 [3.62]

D1* : Flange mounting





Standard Motors

- Used with 400V Standard Motors It is recommended to add an AC output reactor when using with a 400V standard motor to prevent damage to motor insulation.
- · Torque Characteristics and Temperature Rise

When a standard motor is drive controlled, the motor temperature will be higher than with DOL operation.
Please reduce the motor output torque when operating at low speeds to compensate less cooling efficiency. For continuous constant torque at low speeds, external forced motor cooling is recommended.

Vibration

When the motor drives the machine, resonances may occur, including machine resonances. Abnormal vibration may occur when operating a 2-pole motor at 60Hz or higher.

Noise

When a standard motor is drive controlled, the motor noise will be higher than with DOL operation. To lower the noise, please increase the carrier frequency of the drive. The motor fan can be very noisy when the motor speed exceeds 60Hz.

Special Motors

· High-speed Motor

To ensure safety, please try the frequency setting with another motor before operating the high-speed motor at 120Hz or higher.

· Explosion-proof Motor

Please use a motor and drive that comply with explosion-proof requirements.

· Submersible Motor & Pump

The rated current is higher than that of a standard motor. Please check before operation and select the capacity of the AC motor drive carefully. The motor temperature characteristics differ from a standard motor, please set the motor thermal time constant to a lower value.

Brake Motor

When the motor is equipped with a mechanical brake, the brake should be powered by the mains supply. Damage may occur when the brake is powered by the drive output. Please DO NOT drive the motor with the brake engaged.

Gear Motor

In gearboxes or reduction gears, lubrication may be reduced if the motor continuously is operated at low speeds. Please DO NOT operate in this way.

· Synchronous Motor

These kind of motors need suitable software to control them. Please contact Delta for more information

Single-phase Motor

Single-phase motors are not suitable for being operated by an AC Motor Drive. Please use a 3-phase motor instead when necessary.

Environmental Conditions

- · Installation Position
- 1. The drive is suitable to be installed in a place with ambient temperature from -10 to 50°C.
- 2. The surface temperature of the drive and brake resistor will rise under specific operation conditions. Therefore, please install the drive on materials that are noncombustible.
- 3. Ensure that the installation place complies with the ambient conditions as stated in the manual.

Wiring

- · Limit of Wiring Distance
- For the remote operation, please use twist-shielding cable and the distance between the drive and control box should be less than 20m.
- Maximum Motor Cable Length

Too long motor cables may cause overheating the drive or current peaks due to stray capacitance. Please ensure that the motor cable is less than 30m. If the cable length can't be reduced, please lower the carrier frequency or use an AC reactor.

Choose the Right Cable

Please refer to current value to choose the right cable section with enough capacity or use recommended cables.

Grounding

Please ground the drive completely by using the grounding terminal.

How to Choose the Drive Capacity

· Standard Motor

Please select the drive according to applicable motor rated current listed in the drive specification. Please select the next higher power AC drive in case higher starting torque or quick acceleration/ deceleration is needed.

Special Motor

Please select the drive according to Rated current of the drive > rated current of the motor

Transportation and Storage

Please transport and store the drive in the place within environment specifications.

Peripheral Equipment

· Molded-Case Circuit Breakers (MCCB)

Please install the recommended MCCB or ELCB in the main circuit of the drive and make sure that the capacity of the breaker is equal to or lower than the recommended one.

· Add a Magnetic Contactor(MC) in the Output Circuit

When a MC installed in the output circuit of the drive to switch the motor to commercial power or other purposes, please make sure that the drive and motor are completely stopped and remove the surge absorbers from the MC before switching it.

· Add a Magnetic Contactor (MC) in the Input Circuit

Please only switch the MC ONCE per hour or it may damage the drive. Please use RUN/STOP signal to switch many times during motor operation.

Motor Protection

The thermal protection function of the drive can be used to protect the motor by setting the operation level and motor type (standard motor or variable motor). When using a high-speed motor or a water-cooled motor the thermal time contstant should be set to a lower value

When using a longer cable to connect the motor thermal relay to a motor, high-frequency currents may enter via the stray capacitance. It may result in malfunctioning of the relay as the real current is lower than the setting of thermal relay. Under this condition, please lower the carrier frequency or add an AC reactor to solve this.

· DO NOT Use Capacitors to Improve the Power Factor

Use a DC reactor to improve the power factor of the drive. Please DO NOT install power factor correction capacitors on the main circuit of the drive to prevent motor faults due to over current.

Do NOT Use Surge Absorber

Please DO NOT install surge absorbers on the output circuit of the drive.

Lower the Noise

To ensure compliance with EMC regulations. usually a filter and shielded wiring is used to lower

· Method Used to Reduce the Surge Current

Surge currents may occur in the phase-lead capacitor of the power system, causing an overvoltage when the drive is stopped or at low loads

It is recommended to add a DC reactor to the drive.

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